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工艺流程 Manufacturing Process

Step 1

Cutting 下料



Step 2

Heating 加热



Step 3

Bending 编环



Step 4

Flash Butt Welding 闪光焊接



工艺流程 Step 5
Manufacturing Process

Trimming 去刺



Step 1

Shaping
Solid Setting 整形 压档



Step 2

Tensile
Testing 拉力试验



Step 3

Heat
Treatment 热处理



Step 4

Shot
Blasting 表面抛丸





Step 1

NDT

无损探伤



磁粉探伤 MT



超声波探伤 UT

Step 2

Painting

浸漆



Step 3

Delivery

交货



锚链和附件

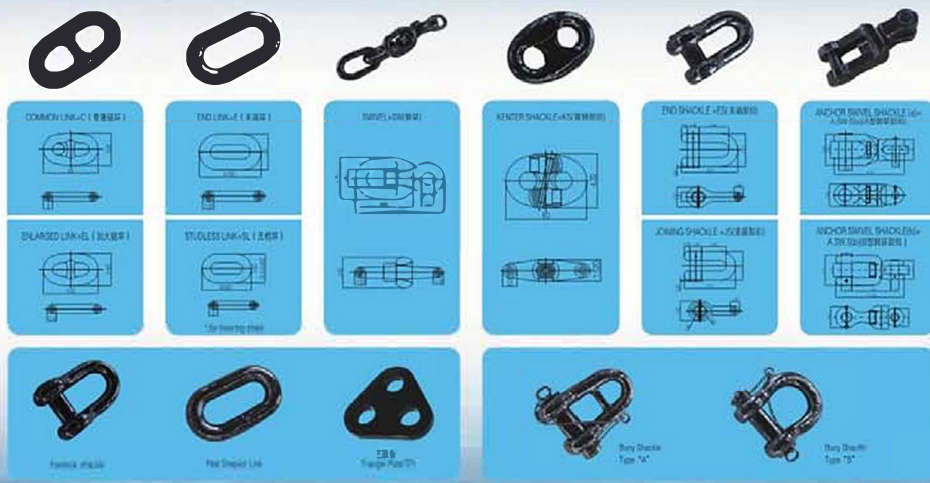
Anchor Chain and Accessories





产品图样

Drawings of Products



锚链及附件、系泊链及附件试验负荷

Testing Load of Anchor Chain, Mooring Chain and Accessories

公制单位 MS Units

链径 Diameter of Chain	SHELL ANCHOR CHAIN ABS BV CCS CR DNV GL KR LR NK RINA RMRS						STEEL MOORING CHAIN ABS BV CCS CR DNV GL KR LR NK RINA RMRS						STEEL MOORING CHAIN ABS BV CCS CR DNV GL KR LR NK RINA RMRS					
	Grade 50			Grade 60			Grade 80			Grade 100			Grade 120			Grade 150		
	PL	BL	PL	BL	PL	BL	PL	BL	PL	BL	PL	BL	PL	BL	PL	PL	BL	PL
	C=0.098	C=0.0137	C=0.0137	C=0.0196	C=0.014	C=0.0211	C=0.0148	C=0.0158	C=0.0223	C=0.0180	C=0.0174	C=0.0249	C=0.0216	C=0.0274	C=0.0192	C=0.0192	C=0.0274	C=0.0274
mm	KN	KN	KN	KN	KN	KN	KN	KN	KN	KN	KN	KN	KN	KN	KN	KN	KN	KN
12.5	66	92	92	132	—	—	—	—	—	—	—	—	—	—	—	—	—	—
14	82	116	116	165	—	—	—	—	—	—	—	—	—	—	—	—	—	—
16	101	150	150	216	—	—	—	—	—	—	—	—	—	—	—	—	—	—
17.5	121	179	179	256	—	—	—	—	—	—	—	—	—	—	—	—	—	—
19	150	211	211	301	—	—	—	—	—	—	—	—	—	—	—	—	—	—
20.5	175	244	244	349	—	—	—	—	—	—	—	—	—	—	—	—	—	—
22	205	280	280	401	—	—	—	—	—	—	—	—	—	—	—	—	—	—
24	237	332	332	476	—	—	—	—	—	—	—	—	—	—	—	—	—	—
26	272	389	389	556	—	—	—	—	—	—	—	—	—	—	—	—	—	—
28	311	449	449	642	—	—	—	—	—	—	—	—	—	—	—	—	—	—
30	353	514	514	735	—	—	—	—	—	—	—	—	—	—	—	—	—	—
32	417	583	583	833	—	—	—	—	—	—	—	—	—	—	—	—	—	—
34	483	655	655	937	658	1007	706	745	1054	859	831	1188	1031	916	1268	1031	916	1268
36	551	732	732	1050	746	1124	789	832	1189	960	928	1327	1151	1022	1460	1151	1022	1460
38	621	812	812	1160	828	1248	876	921	1319	1065	1029	1473	1272	1135	1621	1272	1135	1621
40	692	896	896	1280	918	1376	967	1019	1455	1176	1136	1626	1411	1253	1739	1411	1253	1739
42	765	981	981	1400	999	1513	1056	1114	1592	1285	1245	1777	1543	1370	1956	1543	1370	1956
44	840	1068	1068	1540	1097	1654	1160	1223	1745	1411	1364	1993	1693	1503	2147	1693	1503	2147
46	917	1158	1158	1680	1184	1800	1255	1331	1907	1535	1484	2124	1833	1636	2337	1833	1636	2337
48	996	1250	1250	1830	1285	1952	1369	1445	2063	1665	1616	2264	2017	1775	2555	2017	1775	2555
50	1077	1343	1343	1980	1380	2100	1480	1561	2189	1809	1758	2409	2160	1918	2740	2160	1918	2740
52	1160	1438	1438	2130	1480	2250	1584	1668	2302	1948	1897	2542	2302	2066	2936	2302	2066	2936
54	1245	1535	1535	2290	1580	2400	1680	1760	2450	2063	2011	2683	2450	2181	3130	2450	2181	3130
56	1332	1633	1633	2460	1680	2560	1780	1850	2600	2200	2148	2820	2600	2320	3320	2600	2320	3320
58	1420	1732	1732	2640	1780	2720	1880	1950	2750	2350	2240	2960	2750	2460	3520	2750	2460	3520
60	1510	1832	1832	2830	1880	2880	1980	2050	2900	2500	2390	3100	2900	2610	3720	2900	2610	3720
62	1600	1933	1933	3030	1980	3080	2080	2150	3050	2650	2540	3250	3050	2760	3920	3050	2760	3920
64	1690	2035	2035	3240	2080	3280	2180	2250	3200	2800	2690	3400	3200	2960	4120	3200	2960	4120
66	1780	2138	2138	3460	2180	3480	2280	2350	3350	2950	2840	3550	3350	3110	4320	3350	3110	4320
68	1870	2242	2242	3690	2280	3680	2380	2450	3450	3100	2990	3700	3450	3260	4520	3450	3260	4520
70	1960	2347	2347	3930	2380	3880	2480	2550	3550	3250	3090	3850	3550	3410	4720	3550	3410	4720
72	2050	2453	2453	4180	2480	4080	2580	2650	3650	3400	3190	4000	3650	3560	4920	3650	3560	4920
74	2140	2560	2560	4440	2580	4280	2680	2750	3750	3550	3340	4150	3750	3710	5120	3750	3710	5120
76	2230	2668	2668	4710	2680	4480	2780	2850	3850	3700	3490	4300	3850	3860	5320	3850	3860	5320
78	2320	2777	2777	4990	2780	4680	2880	2950	3950	3850	3640	4450	3950	4010	5520	3950	4010	5520
80	2410	2887	2887	5280	2880	4880	2980	3050	4050	4000	3790	4600	4050	4160	5720	4050	4160	5720
82	2500	2998	2998	5580	2980	5080	3080	3150	4150	4150	3940	4750	4150	4310	5920	4150	4310	5920
84	2590	3110	3110	5890	3080	5280	3180	3250	4250	4300	4090	4900	4250	4460	6120	4250	4460	6120
86	2680	3223	3223	6210	3180	5480	3280	3350	4350	4450	4240	5050	4350	4610	6320	4350	4610	6320
88	2770	3337	3337	6540	3280	5680	3380	3450	4450	4600	4390	5200	4450	4760	6520	4450	4760	6520
90	2860	3452	3452	6880	3380	5880	3480	3550	4550	4750	4540	5350	4550	4910	6720	4550	4910	6720
92	2950	3568	3568	7230	3480	6080	3580	3650	4650	4900	4690	5500	4650	5060	6920	4650	5060	6920
94	3040	3685	3685	7590	3580	6280	3680	3750	4750	5050	4840	5650	4750	5210	7120	4750	5210	7120
96	3130	3803	3803	7960	3680	6480	3780	3850	4850	5200	4990	5800	4850	5360	7320	4850	5360	7320
98	3220	3922	3922	8340	3780	6680	3880	3950	4950	5350	5140	5950	4950	5510	7520	4950	5510	7520
100	3310	4042	4042	8730	3880	6880	3980	4050	5050	5500	5290	6100	5050	5660	7720	5050	5660	7720
102	3400	4163	4163	9130	3980	7080	4080	4150	5150	5650	5440	6250	5150	5810	7920	5150	5810	7920
104	3490	4285	4285	9540	4080	7280	4180	4250	5250	5800	5590	6400	5250	5960	8120	5250	5960	8120
106	3580	4408	4408	9960	4180	7480	4280	4350	5350	5950	5740	6550	5350	6110	8320	5350	6110	8320
108	3670	4532	4532	10390	4280	7680	4380	4450	5450	6100	5890	6700	5450	6260	8520	5450	6260	8520
110	3760	4657	4657	10830	4380	7880	4480	4550	5550	6250	6040	6850	5550	6410	8720	5550	6410	8720



链径 Diameter Of Chain	船用锚链 ANCHOR CHAIN								海洋系泊链 OFFSHORE MOORING CHAIN											
	ABS BV CCS CR DNV GL KR LR NK RINA RMBS								API				ABS				ABS/DNV			
									C/E/L/E				C/E/L/E				C/E/L/E			
	Grade2								Grade1				RO2				RO3/NVR3			
	拉力负荷 PL C=0.098	破断负荷 BL C=0.0137	拉力负荷 PL C=0.0137	破断负荷 BL C=0.0190	拉力负荷 PL C=0.014	破断负荷 BL C=0.0211	拉力负荷 PL C=0.0148	破断负荷 BL C=0.0156	拉力负荷 PL C=0.0221	破断负荷 BL C=0.0180	拉力负荷 PL C=0.0174	破断负荷 BL C=0.0240	拉力负荷 PL C=0.0216	破断负荷 BL C=0.0192	拉力负荷 PL C=0.0274	破断负荷 BL C=0.0274	拉力负荷 PL C=0.0216	破断负荷 BL C=0.0192	拉力负荷 PL C=0.0274	破断负荷 BL C=0.0274
mm	KN	KN	KN	KN	KN	KN	KN	KN	KN	KN	KN	KN	KN	KN	KN	KN	KN	KN	KN	KN
111	4750	5940	5940	8480	6055	9130	6401	6755	9650	7748	7543	10755	9347	8309	11150					
114	4440	5210	5210	7390	5346	8345	5709	7077	10109	8159	7901	11287	9791	8704	12450					
117	4650	5510	5510	7900	5639	8665	5918	7402	10574	8555	8265	11907	10342	9105	12900					
120	4840	5810	5810	8230	5951	9042	6231	7733	11047	8916	8634	12354	10700	9511	13357					
122	5000	7000	7000	9990	7133	10755	7542	7956	11365	9173	8881	12640	11068	9783	13864					
124	5140	7200	7200	10280	7336	11057	7755	8175	11688	9433	9154	13048	11319	10062	14358					
127	5350	7400	7400	10710	7641	11516	8078	8515	12177	9925	9514	13591	11790	10480	14955					
130	5550	7800	7800	11140	7940	11961	8404	8858	12663	10222	9809	14140	12266	10903	15550					
132	5770	8000	8000	11420	8157	12294	8621	9090	12904	10489	10157	14509	12586	11187	15965					
137	6080	8510	8510	12160	8687	13085	9178	9674	13879	11163	10809	15442	13395	11907	16995					
142	6450	9010	9010	12910	9214	13887	9740	10268	14677	11847	11472	16389	14217	12637	18034					
147	6840	9560	9560	13660	9753	14670	10310	10869	15536	12340	12144	17348	15049	13377	19089					
152	7270	10100	10100	14410	10290	15522	10887	11477	16405	13242	12971	18318	15890	14125	20157					
157	7600	10640	10640	15200	11176	16368	11762	12690	17282	13950	13508	19297	16740	14880	21234					
162	7990	11180	11180	15990	11405	17189	12057	12708	18168	14663	14169	20264	17506	15641	22320					

锚链及附件、系泊链及附件试验负荷

Testing Load of Anchor Chain, Mooring Chain and Accessories

英制单位: US Units

锚链 Diameter Of Chain	船用锚链 ANCHOR CHAIN								海洋系泊链 OFFSHORE MOORING CHAIN											
	ABS BV CCS CR DNV GL KR LR NK RINA RMBS								API				ABS				ABS/DNV			
									C/E/L/E				C/E/L/E				C/E/L/E			
	Grade2								Grade1				RO2				RO3/NVR3			
	拉力负荷 PL C=0.098	破断负荷 BL C=0.0137	拉力负荷 PL C=0.0137	破断负荷 BL C=0.0190	拉力负荷 PL C=0.014	破断负荷 BL C=0.0211	拉力负荷 PL C=0.0148	破断负荷 BL C=0.0156	拉力负荷 PL C=0.0221	破断负荷 BL C=0.0180	拉力负荷 PL C=0.0174	破断负荷 BL C=0.0240	拉力负荷 PL C=0.0216	破断负荷 BL C=0.0192	拉力负荷 PL C=0.0274	破断负荷 BL C=0.0274	拉力负荷 PL C=0.0216	破断负荷 BL C=0.0192	拉力负荷 PL C=0.0274	破断负荷 BL C=0.0274
in	lbf	lbf	lbf	lbf	lbf	lbf	lbf	lbf	lbf	lbf	lbf	lbf	lbf	lbf	lbf	lbf	lbf	lbf	lbf	lbf
1/2	15100	21400	21400	30600																
5/8	23600	33200	33200	47500																
1 1/8	28600	40100	40100	57300																
1 1/4	31000	43600	43600	60900																
1 3/8	33800	46900	46900	65900																
1 1/2	37200	51800	51800	72600																
1 3/4	41200	57500	57500	80100																
1 7/8	45900	63900	63900	88400																
2	51400	71200	71200	98400																
2 1/8	57700	79400	79400	109000																
2 1/4	62700	86100	86100	119000																
2 3/8	68400	93600	93600	129000																
2 1/2	74900	101800	101800	140000																
2 3/4	81200	110800	110800	151000																
2 7/8	88300	120600	120600	163000																
3	96200	131100	131100	176000																
3 1/8	104900	142400	142400	189000																
3 1/4	113400	154500	154500	203000																
3 3/8	121700	167400	167400	218000																
3 1/2	130900	181100	181100	234000																
3 3/4	140000	195600	195600	251000																
3 7/8	149900	210900	210900	269000																
4	160700	227000	227000	288000																
4 1/8	172400	243900	243900	308000																
4 1/4	184900	261600	261600	329000																
4 3/8	198200	280100	280100	351000																
4 1/2	212300	300400	300400	375000																
4 3/4	227200	321600	321600	400000																
4 7/8	242900	343800	343800	426000																
5	259400	367000	367000	454000																

锚链及附件、系泊链及附件试验负荷

Testing Load of Anchor Chain, Mooring Chain and Accessories

规格 Diameter Of Chain	船用锚链 ANCHOR CHAIN								海洋系泊链 OFFSHORE MOORING CHAIN											
	ABS BV CCS CR DNV GL KR LR NK RINA RMBS								API				ABS				ABS/DNV			
									C/E/L/E				C/E/L/E				C/E/L/E			
	Grade2								Grade1				RO2				RO3/NVR3			
	拉力负荷 PL C=0.098	破断负荷 BL C=0.0137	拉力负荷 PL C=0.0137	破断负荷 BL C=0.0190	拉力负荷 PL C=0.014	破断负荷 BL C=0.0211	拉力负荷 PL C=0.0148	破断负荷 BL C=0.0156	拉力负荷 PL C=0.0221	破断负荷 BL C=0.0180	拉力负荷 PL C=0.0174	破断负荷 BL C=0.0240	拉力负荷 PL C=0.0216	破断负荷 BL C=0.0192	拉力负荷 PL C=0.0274	破断负荷 BL C=0.0274	拉力负荷 PL C=0.0216	破断负荷 BL C=0.0192	拉力负荷 PL C=0.0274	破断负荷 BL C=0.0274
in	lbf	lbf	lbf	lbf	lbf	lbf	lbf	lbf	lbf	lbf	lbf	lbf	lbf	lbf	lbf	lbf	lbf	lbf	lbf	lbf
1 1/4	153000	214000	214000	306000	218155	328885	238155	244317	347767	238992	231573	347961	335818	299181	427401					
1 1 1/8	166500	229000	229000	327000	232480	353564	248048	261704	373863	261540	261051	380119	371063	329195	447072	381019	321631	459477		
1 3/4	176000	243000	243000	345000	243408	370048	260811	273274	397044	280548	280081	400117	392774	344114	485791					
1 1 1/4	183500	260000	260000	370000	260835	405330	284366	300021	424401	304569	304066	428136	413899	368721	526245					
1 7/8	201000	281000	281000	402000	284986	432399	303357	320057	452255	330748	330044	459064	441441	393346	561923					
1 1 1/2	214000	299000	299000	427000	301373	460247	322494	340670	486671	356671	356216	498041	479123	416678	601129					
2	227000	318000	318000	450000	324161	483661	327071	343833	511671	381032	381032	524074	504674	438074	641129					
2 1/4	241000	337000	337000	482000	343853	512423	353592	373359	547749	411499	411499	562792	541123	467200	684737					
2 1/8	255000	357000	357000	510000	361844	543373	381479	403599	579958	447084	447084	604581	584081	500985	721635					
2 1/4	269000	373000	373000	538000	381437	572744	406376	428730	605143	474043	474043	638320	617491	524028	752574					
2 1/4	284000	390000	390000	570000	404527	610494	428551	451244	645720	523068	523068	704400	703752	614864	835570					
2 1/2	299000	410000	410000	600000	426747	641178	451232	476074	680105	548540	548540	751096	751096	658716	895085					
2 3/8	318000	440000	440000	628000	448672	676222	474414	500063	714016	576721	576721	797887	797887	698149	951817					
2 7/16	330000	462000	462000	646000	471034	700972	496902	523554	732733	605065	605065	827499	827499	723882	1004241					
2 7/8	346000	492000	492000	693525	494418				763893	636893	636893	871133	871133	765357	1077454					
2 3/4	367000	526000	526000	726000	517701	739952	516907	537016	824487	664487	664487	919578	919578	801454	1101304					
2 1/2	378000	546000	546000	758000	539957	761365	540522	561847	856522	687522	687522	954628	954628	832663	1147220					
2 1/4	398000	582000	582000	826000	589942	838989	613684	638002	925581	738002	738002	1040872	1040872	903784	1260600					
2 1/2	410000	601000	601000	861000	610418	876783	650192	689994	970242	790414	790242	1092584	1092584	946527	1304378					
2 3/8	428000	635000	635000	897000	639020	902518	671768	714444	1025929	821094	821094	1133893	1133893	982078	1360425					
2 7/8	451000	674000	674000	948000	684828	971481	716521	754521	1085509	871426	871426	1193509	1193509	1031919	1418048					
3	485000	739000	739000	978000	726217	1043979	732419	772742	1103812	930585	930585	1233150	1233150	1069489	1458608					
3 1/16	508000	770000	770000	1008000	751251	1084286	760086	800287	1145834	974287	974287	1290609	1290609	1108336	1498336					
3 1/8	521000	792000	792000	1038000	773481	1114286	782481	824892	1176836	997489	997489	1324929	1324929	1139789	1528929					
3 1/4	542000	825000	825000	1084000	794107	1166780	815852	865384	1233592	993036	993036	1376253	1376253	1183374	1600133					
3 1/2	562000	857000	857000	1124000	820508	1200884	843855	894724	1289108	1030938	1030938	1429575	1429575	1234515	1666625					
3 3/8	583000	891000	891000	1163000	847057	1235470	872095	920035	1340622	1062335	1062335	1486274	1486274	1272181	1724811					
3 1/2	602000	923000	923000	1204000	870945	1264723	900333	953840	1396052	1104215	1094010	1525725	1525725	1317787	1768252					
3 7/16	622000	957000	957000	1244000	898110	1318528	926665	990705	1451372	1141573	1128271	1578958	1568825	1362612	1830426					
3 3/8	642000	991000	991000	1284000	926283	1372433	954888	1020000	1507962	1170462	1156962	1630482	1620350	1407818	1898448					
3 1/2	662000	1025000	1025000	1324000	953528	1427780	1001881	1056823	1567925	1217693	1203929	1686424	1675855	1458765	1950826					
3 3/8	683000	1060000	1060000	1366000	978740	1473210	1033351	1096433	1626648	1246648	1234627	1737832	1726316	1484012	1994346					
3 1/2	703000	1095000	1095000	1408000	1003826	1528631	1065925	1133863	1685812	1282629	1269229	1788454	1776826	1514226	2048609					
3 7/8	723000	1130000	1130000	1450000	1029400	1580074	1091467	1161007	1745007	1311007	1297507	1848821	1836821	1554811	2103121					
3 1/4	743000	1165000	1165000	1492000	1054975	1631574	1118948	1204626	1804600	1336600	1323100	1904832	1892432	1589252	2158064					
4	816000	1310000	1310000	1632000	1165510	1764466	1232725	1300117	1937109	1460815	1450337	2071667	2057367	1739241	2324200					
4 1/8	836000	1345000	1345000	1674000	1191887	1818473	1258473	1330000	2000000	1500000	1487500	2124000	2109500	1774000	2379000					
4 1/4	856000	1379000	1379000	1716000	1218300	1870480	1284425	1359000	2062000	1526000	1514000	2186000	2171500	1800000	2434000					
4 1/2	876000	1413000	1413000	1758000	1244810	1922487	1312423	1387767	2124000	1562000	1550000	2248000	2233500	1855000	2489000					
4 3/8	896000	1447000	1447000	1800000	1270297	1974500	1341423	1416625	2186000	1607000	1601000	2308000	2293500	1900000	2544000					
4 3/4	954000	1531000	1531000	1910000	1346552	2066466	1428423	1522207	2316800	1712680	1703900	2426600	2412100	1980800	2637200					
4 7/8	1012000	1615000	1615000	2020000	1391800	2158473	1478423	1571000	2400000	1780000	1768000	2514000	2499500	2069000	2732000					
5	1059000	1710000	1710000	2105000	1450982	2265107	1589121	1622607	2500000	1831000	1821000	2619792	2610292	2160600	2834100					
5 1/4	1106000	1810000	1810000	2204000	1535500	2370162	1663276	1758478	2622000	2022000	2010000	2739667	2729167	2261000	2948800					
5 1/8	1153000	1910000	1910000	2303000	1620000	2478623	1748000	1850000	2700000	2117000	2105000	2858000	2847500	2350000	3064000					
5 1/4	1200000	1980000	1980000	2400000	1712704	2590189	1810632	1910300	2800000	2210000	2200000	2970000	2960000	2450000	3180000					



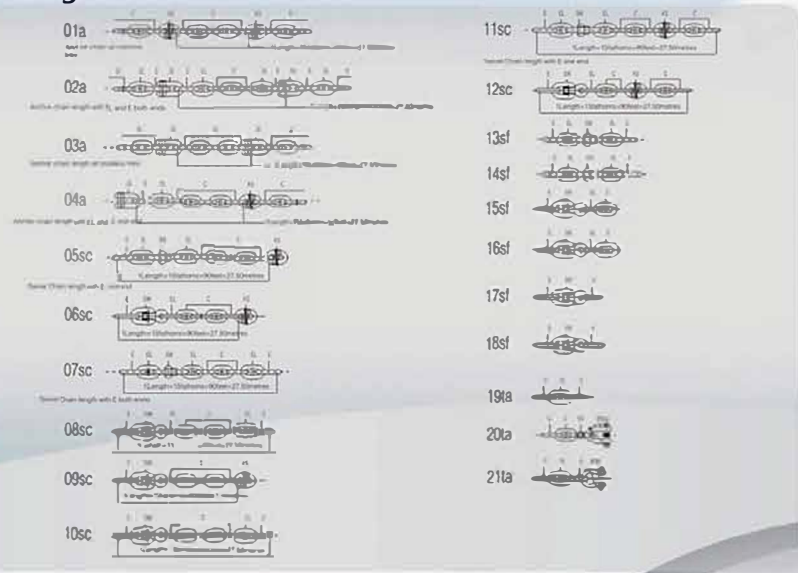
链径 Diameter Of Chain	船用锚链 ANCHOR CHAIN ABS,BV,CCS,CR,DNV,GL KLR,NK,RINA,RMBS						海洋系泊链 OFF-SHORE MOORING CHAIN											
	Grade1						API						DIN 9746					
	Grade2						Grade3						Grade4					
	拉力负荷 PL	破断负荷 BL	拉力负荷 PL	破断负荷 BL	拉力负荷 PL	破断负荷 BL	拉力负荷 PL	破断负荷 BL	拉力负荷 PL	破断负荷 BL	拉力负荷 PL	破断负荷 BL	拉力负荷 PL	破断负荷 BL	拉力负荷 PL	破断负荷 BL	拉力负荷 PL	破断负荷 BL
16	1255000	1757000	1757000	2509000	1757000	2509000	1757000	2509000	1757000	2509000	1757000	2509000	1757000	2509000	1757000	2509000	1757000	2509000
5 1/8	1255000	1757000	1757000	2509000	1757000	2509000	1757000	2509000	1757000	2509000	1757000	2509000	1757000	2509000	1757000	2509000	1757000	2509000
5 1/4	1350000	1901000	1901000	2718000	1901000	2718000	1901000	2718000	1901000	2718000	1901000	2718000	1901000	2718000	1901000	2718000	1901000	2718000
5 1/2	1460000	2052000	2052000	2935000	2052000	2935000	2052000	2935000	2052000	2935000	2052000	2935000	2052000	2935000	2052000	2935000	2052000	2935000
5 3/4	1520000	2128000	2128000	3019000	2128000	3019000	2128000	3019000	2128000	3019000	2128000	3019000	2128000	3019000	2128000	3019000	2128000	3019000
5 7/8	1620000	2280000	2280000	3257000	2280000	3257000	2280000	3257000	2280000	3257000	2280000	3257000	2280000	3257000	2280000	3257000	2280000	3257000
6	1740000	2460000	2460000	3540000	2460000	3540000	2460000	3540000	2460000	3540000	2460000	3540000	2460000	3540000	2460000	3540000	2460000	3540000
6 1/4	1840000	2570000	2570000	3700000	2570000	3700000	2570000	3700000	2570000	3700000	2570000	3700000	2570000	3700000	2570000	3700000	2570000	3700000
6 1/2	1940000	2680000	2680000	3860000	2680000	3860000	2680000	3860000	2680000	3860000	2680000	3860000	2680000	3860000	2680000	3860000	2680000	3860000

无档锚链试验负荷
Testing Load of Studless Chain

公制单位: MS Units

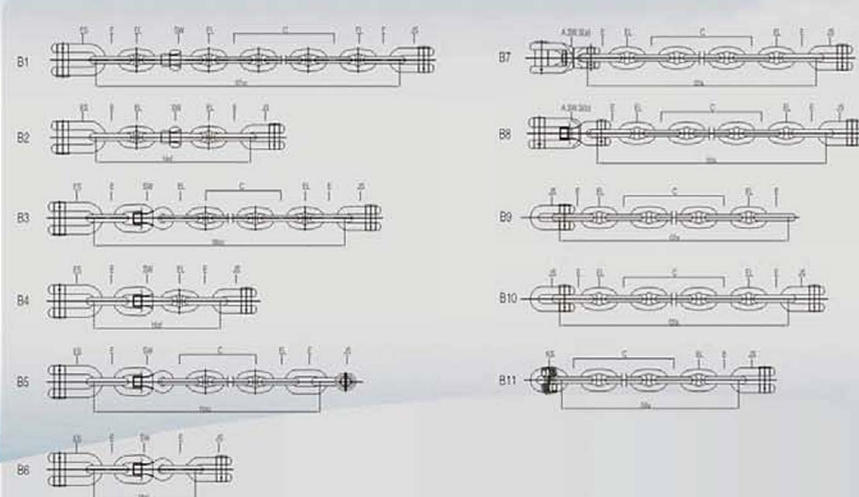
链径 Diameter Of Chain	Grade1		Grade2		Grade3		链径近似值 Approx. mm(27.5in)
	拉力负荷 PL	破断负荷 BL	拉力负荷 PL	破断负荷 BL	拉力负荷 PL	破断负荷 BL	
mm	KN	KN	KN	KN	KN	KN	KG
6	9.02	12.32	9.30	12.60	10.00	13.30	21.47
7	11.78	16.15	12.10	16.50	13.00	17.20	29.15
8	14.60	19.97	15.00	20.40	16.00	21.00	36.23
9	17.40	23.80	17.90	24.30	19.00	25.00	43.40
10	20.20	27.60	20.80	28.20	22.00	29.00	50.68
11	23.00	31.40	23.70	32.00	25.00	33.00	57.95
12	25.80	35.20	26.60	35.80	28.00	37.00	65.23
13	28.60	39.00	29.50	39.60	31.00	41.00	72.50
14	31.40	42.80	32.50	43.40	34.00	45.00	79.78
15	34.20	46.60	35.50	47.20	37.00	49.00	87.05
16	37.00	50.40	38.50	51.00	40.00	53.00	94.33
17	39.80	54.20	41.50	54.80	43.00	57.00	101.60
18	42.60	58.00	44.50	58.60	46.00	61.00	108.88
19	45.40	61.80	47.50	62.40	49.00	65.00	116.15
20	48.20	65.60	50.50	66.20	52.00	69.00	123.43
21	51.00	69.40	53.50	70.00	55.00	73.00	130.70
22	53.80	73.20	56.50	73.80	58.00	77.00	137.98
23	56.60	77.00	59.50	77.60	61.00	81.00	145.25
24	59.40	80.80	62.50	81.40	64.00	85.00	152.53
25	62.20	84.60	65.50	85.20	67.00	89.00	159.80
26	65.00	88.40	68.50	89.00	70.00	93.00	167.08
27	67.80	92.20	71.50	92.80	73.00	97.00	174.35
28	70.60	96.00	74.50	96.60	76.00	101.00	181.63
29	73.40	99.80	77.50	100.40	79.00	105.00	188.90
30	76.20	103.60	80.50	104.20	82.00	109.00	196.18
31	79.00	107.40	83.50	108.00	85.00	113.00	203.45
32	81.80	111.20	86.50	111.80	88.00	117.00	210.73
33	84.60	115.00	89.50	115.60	91.00	121.00	218.00
34	87.40	118.80	92.50	119.40	94.00	125.00	225.28
35	90.20	122.60	95.50	123.20	97.00	129.00	232.55
36	93.00	126.40	98.50	127.00	100.00	133.00	239.83
37	95.80	130.20	101.50	130.80	103.00	137.00	247.10
38	98.60	134.00	104.50	134.60	106.00	141.00	254.38
39	101.40	137.80	107.50	138.40	109.00	145.00	261.65
40	104.20	141.60	110.50	142.20	112.00	149.00	268.93
41	107.00	145.40	113.50	146.00	115.00	153.00	276.20
42	109.80	149.20	116.50	149.80	118.00	157.00	283.48
43	112.60	153.00	119.50	153.60	121.00	161.00	290.75
44	115.40	156.80	122.50	157.40	124.00	165.00	298.03
45	118.20	160.60	125.50	161.20	127.00	169.00	305.30
46	121.00	164.40	128.50	165.00	130.00	173.00	312.58
47	123.80	168.20	131.50	168.80	133.00	177.00	319.85
48	126.60	172.00	134.50	172.60	136.00	181.00	327.13
49	129.40	175.80	137.50	176.40	139.00	185.00	334.40
50	132.20	179.60	140.50	180.20	142.00	189.00	341.68

锚链连接形式
Arrangement of Anchor Chain



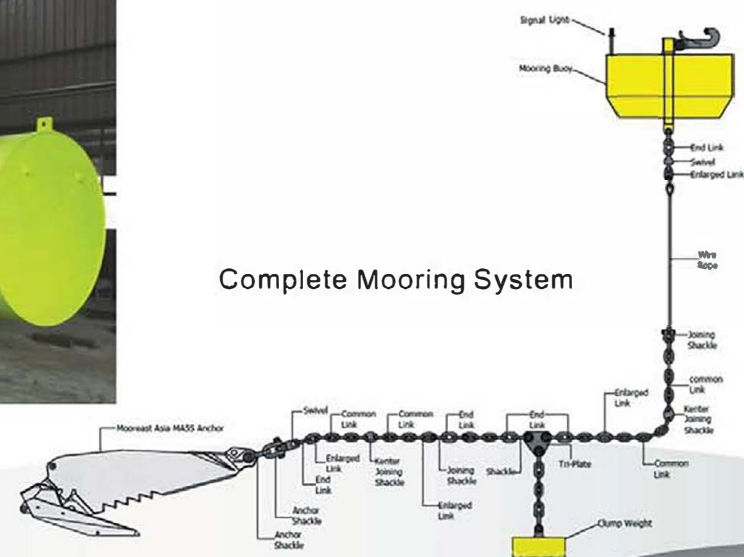
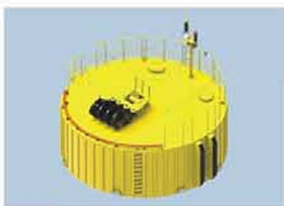
锚端和末端的连接形式(JS)

Joining Forms (JS) to Anchor and Locker Ends





钢制浮筒 Steel Buoys

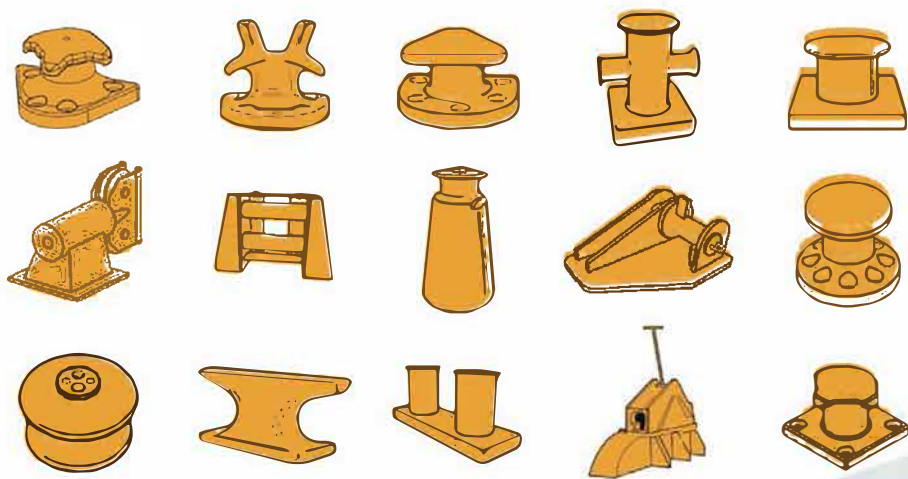




船锚
Ship Anchor



船舶舾装件 Ship Outfitting



检测仪器 Inspection Apparatus

